

## 3mc-0x-S



### Product Description

The PC/104-bus cards of the Millennium series are high performance feature-rich multi axis motion controllers, ideal for embedded system applications. The 3mc-0x-S model implements the Navigator MC25xx series chipsets - dedicated motion processors to control stepper motors. These controllers harness the power of the Navigator high-speed DSP chip and incorporate ASIC and surface mount technologies. The Millennium controllers are available in configurations of 1, 2 or 4 axes.

The DSP unit provides S-curve, trapezoidal, velocity contouring and electronic gearing profiling modes for pulse and direction signal output. Onboard memory allows designers to capture on-the-fly motion data for analyzing system performance and diagnostic purposes. Motion trajectory segments can be blended into continuous motion path in the velocity mode.

The boards interface to external components via a 100

pin high density connector providing motor outputs and reading pulsed encoder (incremental or absolute) for on-the-fly motor stall detection, limit switches and home indicator input signals. They are capable of handling eight analog inputs and eight user-defined discrete inputs and outputs.

The cards are supported by C-MotionPlus™ and CyberMotion™ - extensive C-language software libraries and Windows and Linux drivers, which allow development of any motion control application. EasyMotion™, a GUI application package with the industry's first ever MotionWizard, assists in a quick and easy way to set up and tune even complex electro-mechanical systems.

The boards can be used in a variety of industries, such as robotic, machine tool, semiconductor, medical, food processing, textile and many others.

## **Features:**

- Uses DSP and ASIC high speed dedicated motion processors in 1, 2 or 4 axes configuration
- Independent or synchronous axes programming
- Open loop or stall detection with encoder feedback operating modes
- Choice of S-curve, trapezoidal, velocity contouring or electronic gearing motion profiles
- Asymmetric acceleration and deceleration to custom program a trapezoidal motion profile
- Velocity and acceleration changes on-the-fly for trapezoidal and velocity contouring profiles
- Position range from  $-2,147,483,648$  to  $+2,147,483,647$  counts
- Velocity range from  $-32,768$  to  $+32,767$  counts/sample with a resolution of  $1/65,536$  counts/sample
- Acceleration and deceleration range from  $-32,768$  to  $32,767$  counts/sample<sup>2</sup> with a resolution of  $1/65,536$  counts/sample<sup>2</sup>
- Jerk range from 0 to  $1/2$  counts/sample<sup>3</sup> with a resolution of  $1/4,294,967,296$  counts/sample<sup>3</sup>
- Electronic gear ratio range from  $-32,768$  to  $32,767$  (negative and positive direction)
- Programmable sample rate from 100  $\mu$ sec to 3355 msec per axis
- Single-ended or differential incremental encoder maximum rate up to 5.0 Mcounts/sec
- Maximum parallel encoder rate up to 160.0 Mcounts/sec
- Parallel encoder word size: 16 bits
- Parallel encoder read rate: 20kHz (every 50  $\mu$ sec)
- Pulse and direction motor output up to 4.98 M-pulses/sec
- On-board 64 kByte dual-port memory buffer for data and parameters storage
- PC/104-bus communication interface
- Programmable watchdog timer
- Programmable software reset
- Power supply voltage monitor circuit to reset the board
- External reset circuit
- Opto-isolated dedicated outputs for amplifier enable signals
- Opto-isolated dedicated inputs for two-directional travel limit switches, home indicator and fault signal operating at +5V, +12V, +24V or +48V
- 8 general purpose discrete TTL level input lines
- 8 uncommitted discrete output lines operating at TTL level, expandable to 128 outputs or opto-isolated capable of sinking or sourcing maximum 350 mA at 50V
- 8 general purpose 10-bit analog inputs in range of 0 to 5.0 V dc
- Automatic motor shutdown on motion error
- Programmable host interrupts
- Trace capabilities for system performance testing and diagnostic purposes
- Software functions support coordinated linear and circular interpolation, point-to-point positioning and contouring, backlash compensation, jogging, homing, etc.
- Status reporting for position, speed and errors
- Infinite number of linear and arc segments for smooth motion
- Programmable event triggers for monitoring elapsed time, motion complete, position, motion error, limit switches and position wrap-around

### **Axes Control Signals Connector (J4)**

Pin	Signal Name	Pin	Signal Name	Pin	Signal Name	Pin	Signal Name
01	QuadA1+	26	QuadA2+	51	QuadA3+	76	QuadA4+
02	QuadA1-	27	QuadA2-	52	QuadA3-	77	QuadA4-
03	QuadB1+	28	QuadB2+	53	QuadB3+	78	QuadB4+
04	QuadB1-	29	QuadB2-	54	QuadB3-	79	QuadB4-
05	Index1+	30	Index2+	55	Index3+	80	Index4+
06	Index1-	31	Index2-	56	Index3-	81	Index4-
07	Vcc (encoder)	32	Vcc (encoder)	57	Vcc (encoder)	82	Vcc (encoder)
08	GND (encoder)	33	GND (encoder)	58	GND (encoder)	83	GND (encoder)
09	N.C.	34	N.C.	59	N.C.	84	N.C.
10	N.C.	35	N.C.	60	N.C.	85	N.C.
11	N.C.	36	N.C.	61	N.C.	86	N.C.
12	GND	37	GND	62	GND	87	GND
13	PosLim1	38	PosLim2	63	PosLim3	88	PosLim4
14	NegLim1	39	NegLim2	64	NegLim3	89	NegLim4
15	Home1	40	Home2	65	Home3	90	Home4
16	AxisIn1	41	AxisIn2	66	AxisIn3	91	AxisIn4
17	AxisOut1	42	AxisOut2	67	AxisOut3	92	AxisOut4
18	Pulse1	43	Pulse2	68	Pulse3	93	Pulse4
19	N.C.	44	N.C.	69	N.C.	94	N.C.
20	N.C.	45	N.C.	70	N.C.	95	N.C.
21	Direction1	46	Direction2	71	Direction3	99	Direction4
22	N.C.	47	N.C.	72	N.C.	97	N.C.
23	N.C.	48	N.C.	73	N.C.	98	N.C.
24	GND	49	GND	74	GND	99	GND
25	Opto GND	50	Opto GND	75	Opto GND	100	Opto GND

### **Miscellaneous I/O Connector (J12)**

Pin	Signal Name	Pin	Signal Name	Pin	Signal Name	Pin	Signal Name
01	PrIn0	12	PrOut3	23	High PrOut6	34	AnalogRefLow
02	PrIn1	13	PrOut4	24	High PrOut7	35	AnalogVcc
03	PrIn2	14	PrOut5	25	AnalogIn0	36	AnalogGND
04	PrIn3	15	PrOut6	26	AnalogIn1	37	Amp Enable0
05	PrIn4	16	PrOut7	27	AnalogIn2	38	Amp Enable1
06	PrIn5PrOut2	17	High PrOut0	28	AnalogIn3	39	Amp Enable2
07	PrIn6	18	High PrOut1	29	AnalogIn4	40	Amp Enable3
08	PrIn7PrOut3	19	High PrOut2	30	AnalogIn5	41	Amp +VS
09	PrOut0	20	High PrOut3	31	AnalogIn6	42	Amp GND
10	PrOut1	21	High PrOut4	32	AnalogIn7	43	Reset Out
11	PrOut2	22	High PrOut5	33	AnalogRefHigh	44	Hstrdy

### **Serial Channel (J2)**

Pin	Signal Name
01	SrlXmt
02	SrlRcv
03	Synch
04	RDSSN
05	Vcc
06	GND

### **SYNCH Sig. (J1)**

Pin	Signal Name
01	SYNCH
02	GND

### **HSTINT Sig. (J3)**

Pin	Signal Name
01	HSTINT~
02	GND

### **Power Connector (J9)**

Pin	Signal Name
01	+VS
02	Pwr GND
03	VCC
04	GND

## Environmental and Electrical Ratings

Dimensions	3.5" x 3.8" (90mm x 96mm), max 4.2" x 3.8" (107mm x 96mm)
Storage Temperature	-40 °C to 125 °C
Operating Temperature	0 °C to 70 °C (an industrial version with an operating range of -40 °C to 85 °C is also available)
Power Consumption	0.5A @ 5V
Supply Voltage Limits	-0.3V to +7.0V
Supply Voltage Operating Range	4.75V to 5.25V
Analog Input Range	0.0V to 5.0V

## Ordering information

3mc - 0  - S

1 - 1 axis controller

2 - 2 axis controller

4 - 4 axis controller